

KRIEGHOFF
INTERNATIONAL

A TRADITION OF PERFORMANCE
K-80, KS-5



Krieghoff International is proud to be an Official Supplier to the U.S. Shooting Team.



Cover:
K-80 Super Exhibition Grade by Reich.
A unique deep relief engraving in Renaissance style, especially commissioned for this catalogue.
A "Very Best" Gun by Krieghoff.

THE SPIRIT OF PARTNERSHIP

We are pleased to present Krieghoff International's newest catalogue, which shows together for the first time a number of products that we have introduced in the past two years – from higher shooting trap barrels and lightened sporting barrels to a redesigned KS-5 Special and a whole series of new mid-range K-80 engraving patterns, including the Gold Super Scroll and Parcours Special.

It shows other changes at Krieghoff International as well, like the expansion of our service and distribution center in Ottsville, PA and the addition of permanent showroom and service facilities at the ATA's home grounds in Vandalia, OH and the NSSA and NSCA headquarters in San Antonio. And although growth, change, and new products are certainly exciting, what is much more important is what has not changed: the driving force behind everything that we do here at Krieghoff – our commitment to you, the competitive shooter. Whether you compete full time or enjoy an occasional match at your local gun club, we are committed to provide you with the most versatile and reliable competition shotguns in the world today.

Our commitment is evident in our guarantee. It is evident in our staff of highly skilled gunsmiths, many of whom have travelled to Germany for extensive training at the Krieghoff factory, and in our dedicated customer service staff. It is evident, too, in the strong network of dealers that we have established to distribute our guns. But it is perhaps most evident in the relationship, the spirit of partnership, that we have with our shooters.

When I first came to North America, my family had been producing fine firearms for almost 100 years, and had developed an important family tradition: the understanding that many of the best ideas for innovation and improvement in our products come from the people who know them best – our shooters.



Information gleaned from our communication with shooters led directly to the refinement of the Model 32 and ultimately to the introduction of the K-80. And over the years, as the shotgun sports have grown and changed, we have continued that family tradition. By listening to our shooters and recognizing the different requirements of each of the shotgun disciplines, we have been able to make continuing refinements and introduce further innovations to make the K-80 the leading gun in trap, skeet, and sporting clays.

Because our shooters have been such an essential element in the development of our guns and our business, we at Krieghoff International continually rededicate ourselves to them. We are committed to listen and to provide uncompromising quality in the design, manufacture, and service of our guns.

To that end, I reside most of the year in the US and can be reached directly in Ottsville. And every year, several key people from the factory, including president Walter Brass, visit important American shoots to stay in touch with the shooters and the latest developments. Put simply, we are available,

both in Ottsville and in the field, to hear your questions, comments, ideas, and, yes, complaints, which we communicate to our factory as if they were just across the street instead of across the ocean. And we know that because of that ongoing communication, the K-80 will continue to evolve and improve, as it has for almost a quarter century – and will remain the best gun you can shoot, whatever your game.

A handwritten signature in black ink, reading "Krieghoff".

Dieter Krieghoff

A TRADITION OF PERFORMANCE



*Krieghoff International,
Ottsville, Pennsylvania*

continue its well-established tradition of performance. The K-80 is manufactured today in H. Krieghoff's modern factory in Ulm, as is the KS-5. Both are imported into the United States by Krieghoff International, whose founder and chairman, Dieter Krieghoff, represents the Krieghoff family's fourth generation in the gun business.

K-80s are known above all else for their reliability and their versatility. They are reliable simply because Krieghoff took the fundamentally sound basic design recognized in the original Model 32 and continually refined and improved upon it. And they are versatile because any K-80 receiver can, with minimal fitting, be used with a wide variety of interchangeable barrels and stocks. During the more than thirty years since Krieghoff introduced the Model 32, the company has made countless improve-

The K-80 by Krieghoff is the product of the finest in precision German manufacture and design backed by a century of gunmaking experience and a distinguished American heritage. Today the K-80 stands alone as the top competition shotgun in America and is emerging worldwide as a leader in international shooting venues as well.

The secret of the K-80's success lies in part in its unique history and design. In the early 1950s a group of American and German shotgunning enthusiasts acquired the rights to the discontinued Remington Model 32 and went to Europe in search of a gunmaker. The Model 32's design was one of the most innovative in American gunmaking history. It had a devoted following since its introduction in 1932 and enjoyed an excellent reputation, but it was viewed as obsolete in the 'modern' world of mass produced autoloaders and pump action shotguns.

When the master gunmakers at the firm of H. Krieghoff, in Ulm, Germany, were invited to study the blueprints and consider making the gun, they immediately recognized the unique properties that summed up its potential: a sliding top latch that provided both extremely strong lock-up and easy interchangeability of barrels; a sturdy steel receiver capable of withstanding hundreds of

thousands of rounds; and an intriguing though rudimentary trigger system that showed promise.

H. Krieghoff, which was founded as Sempert & Krieghoff in 1886, had been producing European hunting guns for more than sixty years, but that market had not yet begun to recover in post-war Germany. The company recognized an opportunity in the emerging American clay target market and made a commitment to produce the Krieghoff Model 32.

In so doing the firm of H. Krieghoff began a relationship with the American target shooter which continues to this day and embarked on a course that has seen the development not only of the Model 32 and its successor, the K-80, but also of the KS-5 single barrel trap gun. The KS-5, which is described in more detail beginning on page 40, is a unique gun that was created by Krieghoff to fill an important niche in the trapshooting market and, with the introduction of the KS-5 Special, is another example of the company's drive to improve and upgrade its products and



ments in internal design, manufacturing methods, and materials. From new sear springs and hammers to improved barrel dynamics; from state-of-the-art machining centers to new grades of steel, always refining and perfecting the design, never fully satisfied regardless of the gun's great success. And that original trigger? The K-80's trigger now bears little resemblance to its rough predecessor from forty years ago and has become instead the crisp, quick mechanism that sets the standard among competition shotguns. While Krieghoff has never rested on its laurels and is

always seeking improvement, it has never indulged in change for the sake of change. No series of models distinguished only by meaningless variations. No repackaged product from two years ago to try to gain some 'marketing' advantage. No planned obsolescence. In fact, many of the important design changes in the K-80 can be successfully retrofit not only to earlier K-80s but also to all but the oldest Krieghoff Model 32s. Call it planned innovation. Call it the reason that so many older K-80s are out there on the line. And the reason that so many shooters at every level remain loyal to the Krieghoff line throughout their shooting careers.

The K-80 is also the most versatile shotgun on the market because of the variety of barrels and stocks that can be fitted to a receiver. In less than a minute, a 34" trap gun, for example, can become a skeet gun with choke tubes – simply by changing wood and barrel. So the shooter who enjoys all three of the clay target sports can have the best possible gun for each by adding extra barrels and wood, which are available through authorized Krieghoff dealers. Ease of interchangeability also makes it possible for the competitive shooter to

customize his gun, choosing stock, barrel length, and rib style to achieve his preferred balance, feel, and sight picture – the small intangibles that can add up to a competitive edge.

Only the K-80 provides such versatility, and no other gun is so readily adaptable to an individual's particular shooting style and to the complete range of shotgun sports.

*Krieghoff Int.'s showroom/service facility
in Vandalia, OH*

*Krieghoff master engraver G. Reich at
work*



*Krieghoff International's showroom in
Ottsville, PA*



*Krieghoff Int.'s showroom/service facility
in San Antonio, TX*

*Krieghoff Int.'s Full Service Shop in
Ottsville, PA*

THERE IS ONLY ONE K-80

Whether you are choosing a K-80 for trap, skeet, or sporting clays, it will be built around the same receiver, the difference between the models being in barrel length, rib configuration, and stock dimensions. Those choices will be described in detail in the following pages, but there are several important features that are common to all K-80s.

The Receiver

The K-80 receiver is the heart of the K-80 system. A workhorse capable of firing many hundreds of thousands of rounds in its lifetime, it begins as a piece of high quality forged steel being shaped in sophisticated computer controlled CNC machines. It is finished in the best tradition of German craftsmanship, all internal parts filed and hand fit with the consummate touch of one of Krieghoff's highly skilled gunmakers.

The K-80's unique sliding top latch provides strong lock-up, easy barrel interchangeability, and great durability. Because the top latch secures the barrels to the receiver at the optimal leverage point, it eliminates the need for both underbites and side-lugs. This in turn makes for easier barrel fitting and makes it possible for a single K-80 receiver to be fit with a great variety of barrels – from a .410 skeet over-and-under to a 34" unsingle. And because the top latch slides forward to adjust for barrel wear, it helps maintain the gun's tight fit and solid feel for hundreds of thousands of rounds.

The K-80 is driven internally by coiled main and sear springs that ensure both very fast lock-time and a predictable consistency of feel and performance. All essential internal parts are machined from high quality tool steel to withstand wear and stress during even the heaviest use.

The K-80 has a single selective mechanical trigger with a crisp, positive feel. The trigger shoe is wide and smooth, has a deeply curved profile for maximum control and comfort, and can be adjusted back-and-forth for best grip length.

Release trigger systems, which are particularly popular in competitive trap shooting are available from Krieghoff on special order, both in Single Release or Double Release configurations. The model K-80/RT featuring a removable trigger allows for the use of Release Triggers as well.

The barrel selector is located just in front of the trigger and can be made fully functional or locked in place with a turn of a small hex wrench to prevent its being switched unintentionally.

The K-80 is equipped with a large non-automatic sliding safety, which is located in the conventional manner on the top tang just behind the opening lever. The safety has a large button which must be depressed before the safety can be moved. During competition, when the gun is being used under strictly controlled conditions, the K-80's safety can be locked in the 'off' position to assure that no targets will be lost because the safety is inadvertently engaged. The K-80's safety must always be made operative, of course, when the gun is used in the field.

The standard K-80 receiver is hand-engraved in a classic scroll pattern, case hardened, and plated with a durable, satin nickel finish. A variety of intermediate and custom grade engravings is also available, as is the choice of blued, coin, or case-colored finish (page 27).

The Barrels

The K-80's barrels are also essential to its performance. It is the barrels that provide the K-80's legendary target breaking ability; that enhance its swing; and that minimize recoil to make it a pleasure to shoot. The design of the barrels is not the simplest, but each element of that design has a very specific purpose. K-80 over-and-under barrels are built without side ribs, which, in combination with the ventilated top rib, allows barrel heat to dissipate quickly and reduce heat wave distortion. Many shooters also notice that the lack of side ribs enhances their swing by reducing

weight and decreasing wind resistance. In addition, the absence of the side rib makes it possible to adjust the point of impact of the bottom barrel, which is joined to the top barrel at the muzzle by a unique, numbered front hanger. The front hangers provide different degrees of separation between the top and bottom barrels, so, with the exception of the Tula skeet barrel, which is not adjustable, the shooter is able to fine tune the point-of- impact of the bottom barrel by simply changing the front hanger. There are nine different hangers available for fixed choke over- under barrels and six for choke tubed barrels. K-80 skeet and sporting barrels arrive from the factory shooting flat in the bottom barrels. Bottom trap barrels are set to pattern at 70%/30%. The top barrels are set to shoot to the same point-of-impact as the bottom barrel.

Always a leader in experimenting with internal barrel design, Krieghoff was the first company to deliver barrels from the factory with long forcing cones and larger-than-standard bore diameters. These features play a critical part in the performance of the barrel both by producing more efficient patterns with fewer stray pellets and by reducing felt recoil. Choke is equally critical in shotgunning, of course, and Krieghoff offers both fixed choke and choke tubed barrels for trap, skeet, and sporting clays.

K-80 over-and-under barrels are available in lengths ranging from 28" to 32" with a choice of four ventilated top ribs, one each designed specifically for trap and international skeet and two that are most suitable for skeet and sporting clays. Each rib is designed to provide the best possible sighting plane for its intended use and to help lock your eye on the target. The ribs are described on the following pages.

The Wood

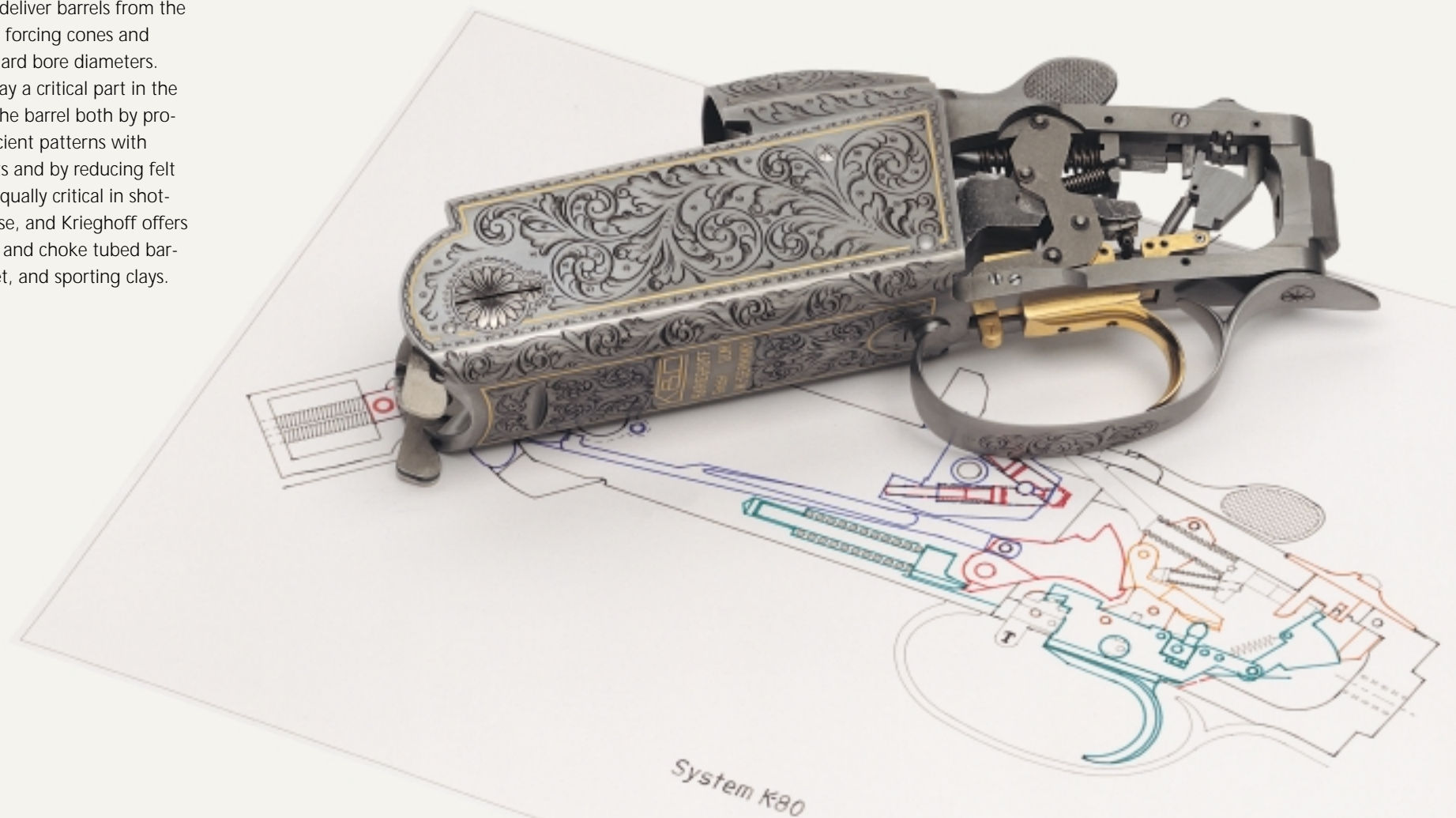
Ludwig Krieghoff, the founder of Semper & Krieghoff and Dieter Krieghoff's great-grandfather, was the first of the German gunmakers to recognize the importance of stock fit, and in 1900 he actually patented a stock fitting method for European hunting guns. Good stock fit may be even more important in com-

petitive shotgunning, as is the notion that the same shooter may require different stocks for different shotguns sports. Krieghoff now makes a total of seven interchangeable stocks for the K-80, and these stocks can provide the great majority of shooters with a nearly ideal fit for their sport and style. If you require custom dimensions or simply want to have a stock made from a particular piece of wood, Krieghoff International also has excellent stockmakers on staff who can create a custom stock to the dimensions that you provide. All K-80 stocks are made from select European walnut and hand- checked.

All trap and skeet stocks have ambidextrous palm swells. Sporting stocks are available with or optionally also without palm swells. The stocks are filled and

finished with a satin epoxy finish that is impervious to moisture and comfortable to shoot in any weather, and for ease of interchangeability and cleaning, all K-80 stocks are quickly removable with a Krieghoff stock wrench that is provided. See page 25 for descriptions of the complete line of K-80 stocks.

K-80 Receiver in Gold Super Scroll Coin



TRAP

The K-80s for American and International Trap are recognized by a steadily increasing number of top shooters as the finest trap guns on the market today. Those shooters understand the K-80's legendary reliability and appreciate the fact that the gun can be fine-tuned to enhance their individual shooting styles. And they know that the K-80 is backed by a national service center staffed by factory trained gunsmiths...



*K-80 Unsingl Gun Featuring
Custom Engraving in Bulino Style*

K-80 TRAP



K-80 Trap Combo in Custom Gold San Remo Grade with Coin Finish



K-80 Trap Combo with Custom Engraving in Bulino Style

K-80 trap guns are available as over-and-unders, as single barrels, or as two barrel combination sets for the shooter who shoots the whole program. The K-80 line offers a broad range of options, including choice of barrel length, fixed chokes or choke tubes, and five different stocks designed specifically for trap. All K-80 trap guns feature a ventilated step rib which tapers from 12mm at the breech to 8mm at the muzzle. The rib’s matted surface enhances target pick-up and reduces glare to help put your eye where it belongs – on the target.

The Over-and-Under

K-80 over-and-under guns are available with 30” or 32” barrels. Fixed choke barrels have improved modified in the bottom barrel and full in the top barrel. All choke tubed over-and-under barrels are supplied with five choke tubes from improved cylinder to super full.

The Unsingle

The K-80 unsingle trap gun sets the standard for single barrel performance. As the name suggests, the unsingle barrel is fired by the under barrel firing pin. The unsingle sits low in the receiver, which results in reduced muzzle flip and therefore less felt recoil. And that is invaluable during a tough shoot-off at the end of a long day.

The K-80 unsingle barrel features easy point-of-impact adjustment without tools or front hangers. Simply loosen two coin slotted screws and rotate a small thumb wheel to raise or lower the POI to suit your style or changing conditions.

The unsingle barrel is available in 32” or 34” with or without choke tubes. Fixed choke barrels are choked full. Choke tubed barrels include three tubes.

The Top Single

For the shooter who prefers the look and feel of a single barrel that sits higher in the receiver and has a fixed point-of-impact, Krieghoff makes the K-80 top single barrel on special order. It is available in 34” with or without choke tubes.

The Combos

K-80 trap combos include a single barrel and an over-and-under barrel fit to the same receiver, which allows you to have the same sight picture, stock fit, and trigger feel whether you are shooting singles or doubles. Combos come with unsingle barrels, or 34” top single barrels on special order, and with your choice of fixed chokes or choke tubes. They are available in the following combinations:

- 30” over-under and 32” unsingle
- 30” over-under and 34” unsingle or top single
- 32” over-under and 34” unsingle or top single

Stocks

The five K-80 trap stocks include three Monte Carlo design and two non-Monte Carlo models which have equal drop at comb and heel. See page 25 for a complete description and dimensions.

All K-80 trap guns, single barrel guns, over-and-unders, and combos are supplied with a two barrel fitted aluminum case.

Specifications and Options

Gauge

12 Gauge; 2-3/4" chamber

Barrels

All trap barrels come with ventilated tapered step ribs and feature a white pearl front sight and metal center bead. Optional Choke Tubes (CT) are available in Cylinder (C), Skeet (S), Improved Cylinder (IC), Modified (M), Improved Modified (IM), Full (F), and Super Full (SF).

O/U

30", IM/F; 30", CT/CT (5 incld; Std:IC,M,IM,F,SF)

32", IM/F 32" CT/CT (5 incld; Std:IC,M,IM,F,SF)

Unsgl

32", F 32", CT (3 incld; Std:M,IM,F),

34", F 34", CT (3 incld; Std:M,IM,F)

TopSgl

34", F 34", CT (3 incld; Std:M,IM,F)

Action

Case hardened, nickel plated steel with satin grey finish.

Trigger

Single selective mechanical trigger, adjustable for finger length.
Trigger pull: Approximately 3-1/4 to 3-3/4 lbs.
Optional Release Trigger available

Safety

Top tang push button safety. Can be locked in "off" position

Stock

Hand-checked select European walnut with satin epoxy finish.
Standard stocks are: #1A, #1B Monte Carlo, #4A, #4B Straight, Option:, #6 Adjustable comb MC
Standard. length of pull of all trap stocks is 14-3/8".
For further information on stocks see page 25.

Forearm

Standard: #III trap, Other forearms available, see page 24.

Grade

Standard is classic K-80 scroll engraving. For optional engraving, see page 28.

Weight

All K-80 trap guns, regardless of configuration, weigh approximately 8 3/4 lbs.

Case

All K-80 trap guns come in a fitted aluminum case.

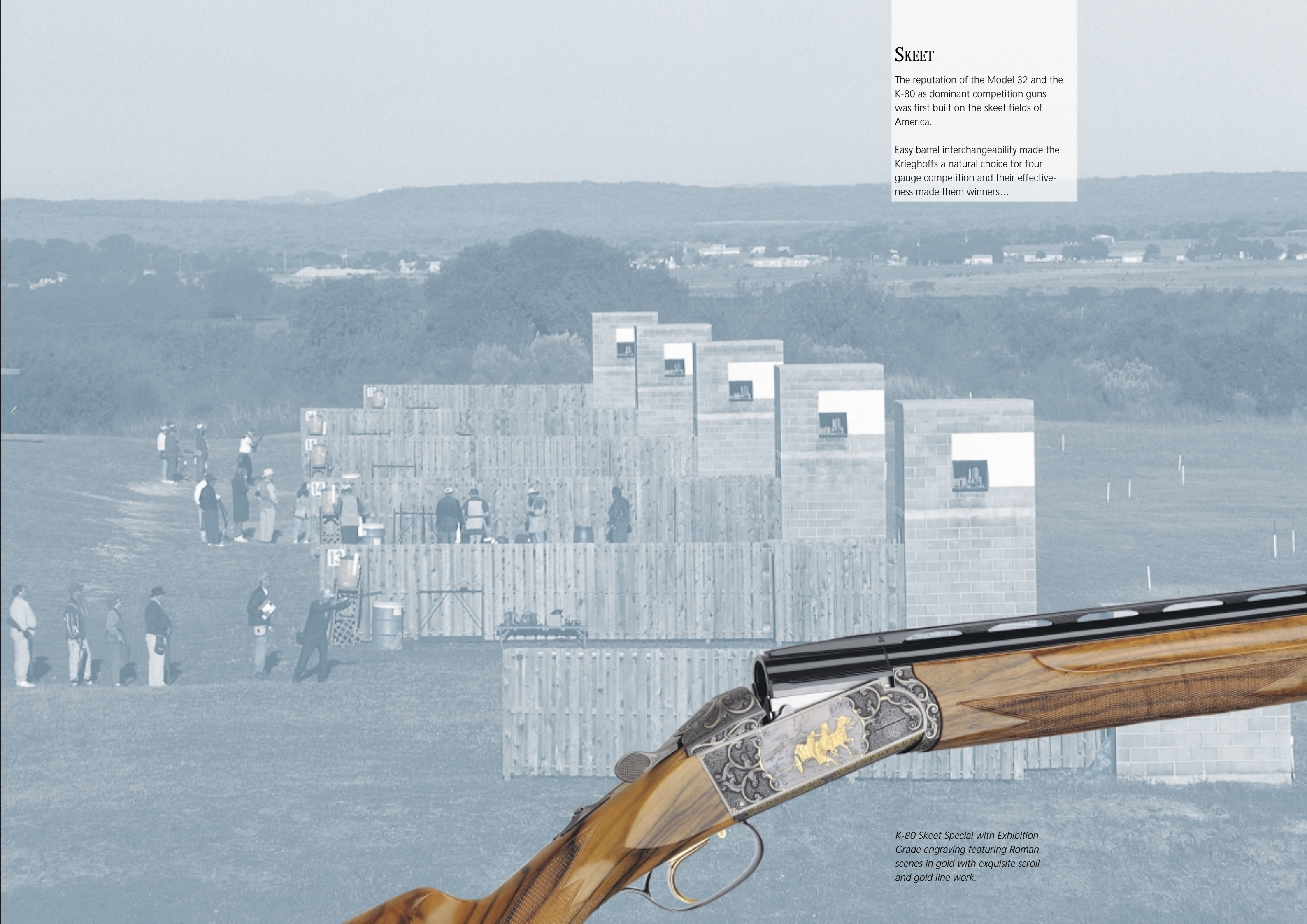


K-80 Unsingle Gun in Custom Gold San Remo Grade with Coin Finish

SKEET

The reputation of the Model 32 and the K-80 as dominant competition guns was first built on the skeet fields of America.

Easy barrel interchangeability made the Krieghoffs a natural choice for four gauge competition and their effectiveness made them winners...



K-80 Skeet Special with Exhibition Grade engraving featuring Roman scenes in gold with exquisite scroll and gold line work.

K-80 SKEET



...Today the 4-Barrel Set has given way to the Tube Set for most serious competition as each new generation of skeet shooters deals with the fundamental challenge that is unique to their game: how to achieve similar gun weight, feel, sight picture, and balance in all gauges so that they can shoot consistently round after round and event after event. To this end Krieghoff offers a complete array of skeet guns to suit the needs of virtually every shooter.

The K-80 skeet guns are distinguished primarily by their barrel configuration – the choice of ribs, chokes, and weight.

The Guns

The K-80 Standard Skeet Gun is available with either 28" or 30" barrels. It has fixed chokes, skeet and skeet. The rib is the Krieghoff 8mm rib, which has a matted surface to reduce glare and a

gentle taper (8mm to 7mm at the muzzle) to lead the eye. Since the days of the 4-Barrel Set, the Krieghoff 8mm rib has been the standard. To many, it is simply 'the skeet rib'.

Skeet Special is the designation for the K-80 Skeet Gun with choke tubes. The Skeet Special is also available in 28" or 30" and offers a choice of ribs: the 8mm described above or the tapered flat. The tapered flat rib narrows from 12mm at the breech to 8mm at the muzzle. It has a central sighting channel flanked by two raised, matted surfaces, and, like the 8mm rib, it is designed to reduce glare and keep your eye on the target.

The K-80 International Skeet Gun meets the unique demands of the Olympic game, which is shot with a low gun. It has 28" barrels with a 1/2" wide parallel rib, often called 'the Broadway,' which provides both quick target pick-up and positive swing through. It has Tula chokes for wide even patterns and efficient shot strings, and both barrels are ported to minimize muzzle jump and insure maximum control on the second shot. Many International shooters prefer the versatility of barrels with choke tubes, choosing the 28" or 30" Skeet Special, which can also be ported, with either the 8mm or tapered flat rib.

The Skeet Wood

A great variety of K-80 stocks is seen in the skeet field. The standard American #5 skeet stock is universally popular. Some shooters prefer the #4 stocks that have no drop at the heel, and an increasing number are trying the K-80 Monte Carlo trap stock with adjustable comb. The #3 International/Sporting stock was originally designed for Olympic Skeet. The stock is a gentle Monte Carlo with slight cast and a special recoil pad to promote the consistent gun mount that is essential to the international game.

K-80 International Skeet
Super Scroll Nickel



K-80 Skeet Special in Exhibition Grade with Roman scenes in Gold, Fine Scrolls, and Gold Line Work



K-80 International Skeet Gun, Gold Bavaria Grade with optional Tapered Flat Rib and Choke Tubes

Specifications and Options

Gauge 12 Gauge; 3" chamber (Tula 2-3/4"); 20ga.,28ga.,.410, - all 3" chamber		
Barrels	Ribs:	8mm (5/16"), very gentle taper; TF -Tapered flat, 12-8mm (1/2" to 5/16")
	Sights:	White pearl front bead and metal center bead
	Chokes:	Fixed Chokes (S/S), Choke Tubes (CT) bottom and top, 5 included; Available are Cylinder (C), Skeet (S), Improved Cylinder(IC), Modified(M), Improved Modified (IM), Full (F),and Super Full (SF).
	Standard	28" or 30" , S/S, 8mm rib
	Special	28" or 30" ,CT/CT (Std:2xS,2xIC,M),TF or 8mm rib
	Intern'l	28" ,Tula,ported, 12mm parallel flat rib
	4-Barrel	28" ,Tula,ported,8mm; Small gauge: 28" ,S/S,8mm
Action	Standard:	Case hardened, nickel plated steel with satin grey finish.
	Lightweight	Dural aluminum alloy reinforced with steel, nickel plated satin grey finish.
Trigger	Single selective mechanical trigger, adjustable for finger length.	
	Trigger pull:	Approximately 3-1/4 to 3-3/4 lbs.
Safety	Top tang push button safety. Can be locked in " off" position	
Stock	Hand-checkered select European walnut with satin epoxy finish.	
	Standard:	#5 American Skeet; For further information on stocks see page 25.
Forearm	Standard:	#III Skeet. Other forearms available, see page 24.
Grade	Standard is classic K-80 scroll engraving. For optional engraving, see pages 28-39.	
Weight	Approximately 8-3/4 lbs. Lightweight approx. 8 lbs.	
Case	Multi-barrel sets and Int.Skeet models come in a fitted aluminum case. All other skeet models are uncased.	



K-80 SKEET

The K-80 4-Barrel Set

The K-80 4-Barrel Set with separate .410, 28 gauge, 20 gauge, and 12 gauge barrels is available on special order. Sub-gauge barrels are choked skeet/skeet. The 12 gauge barrels are available with fixed skeet chokes, Tula chokes, or choke tubes. All barrels are 28" and have the 8mm rib.

K-80 Skeet Guns may also be fitted with the lightweight Dural alloy receiver on special order.



4-Barrel Skeet Set

The Special Weight Barrels

Krieghoff has also created three specialty barrels for the skeet shooter.

K-80 Light Concept Carrier Barrels

The lightweight carrier barrel is for the shooter who wants the lively feel of the standard barrel when he shoots the sub-gauge events. The barrels have been specially lightened and cannot be shot in 12 gauge*. They are designed only to 'carry' sub-gauge tubes. They are light enough to offset the weight of the tubes, and they therefore maintain the feel of the standard gun. The lightweight carrier barrel is 28" long and has an 8mm rib. Many shooters add a 12 gauge standard barrel with the same length and rib to make a two barrel set.

*WARNING: Carrier barrels are for use with sub-gauge tubes ONLY. They MUST NOT be fired with 12 gauge shells.

K-80 Semi-Light Skeet Barrel

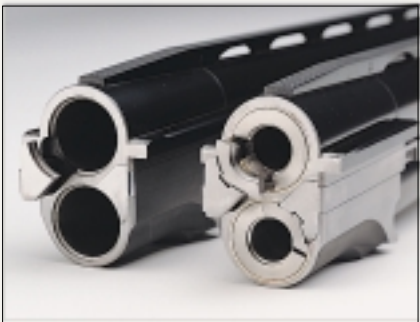
A barrel first designed for small gauge sporting clays is also becoming popular with skeet shooters. The new semi-light barrels are, as the name suggests, slightly lighter than standard barrels. When sub-gauge tubes are installed, their weight is partially offset, but, unlike carrier barrels, semi-light barrels can be fired in 12 gauge. The semi-light barrel is available only in 30" and is fit with the tapered flat rib.

K-80 Heavy Skeet Barrels

K-80 heavy skeet barrels are for the shooter who prefers the weight of standard barrels fitted with sub-gauge tubes. The heavyweight barrel has extra wall thickness, and its weight approximates that of a tubed standard barrel. The shooter who uses it in the 12 gauge event can therefore enjoy the same weight, balance, sight picture, and stock fit that he is used to in the sub-gauge events.

Lightweight Concept with Carrier Barrel

Heavyweight Concept with Heavyweight Barrel



Specifications – Special Weight Barrels

Lightweight Carrier Barrel

For use with sub-gauge tubes only! Must not be fired with 12 gauge shells!
28" , 8mm rib, tube holder only
Carrier barrel with tubes installed weighs approx. the same as a standard 12 gauge skeet barrel.

Semi-Light Sporting/Skeet Barrel

12 gauge; 3" chamber
30" , IC/IC, 12-8mm tapered flat rib (TF)
Approx. 5 ozs. lighter than regular barrel

Heavyweight Skeet Barrel

12 gauge; 3" chamber
28" , S/S, 8mm rib
28" , S/S, 12-8mm tapered flat rib (TF)
Approx. 7/8 lbs. heavier than regular barrel

SPORTING

The challenge of sporting clays lies in the fact that you start with a dismounted gun and shoot at a nearly infinite variety of targets. Whether you are on an English sporting course or a FITASC parcours, the game requires a fine balance between the well-honed instincts of a good wing shot and the controlled, measured performance of a clay target veteran.



K-80 Sporting Gun with Parcours Special engraving and optional Grade III Wood.

K-80 SPORTING

Dieter Krieghoff recognized the tremendous popularity of sporting early on and, continuing the Krieghoff tradition developed in trap and skeet, has worked closely with a number of top sporting shooters and enthusiasts to understand the particular demands of the game and the shooters’ needs.

The result is a gun that blends the balance and responsiveness of a game gun with the soft recoil, smooth swing, and rugged reliability of a competition gun. The reaction of shooters who have just tried a K-80 for the first time is consistent: “I can’t believe how hard it breaks targets. And I can’t believe how soft it shoots!”

Only K-80 offers the broad range of options that allow you to create the best gun for you. Three barrel lengths and two rib configurations. Factory choke tubes from cylinder to super full. Stocks designed for and proven in sporting competition. And, on special order, the K-80 Lightweight receiver, made of Dural aluminum alloy and approximately 12 ounces lighter than the standard K-80.

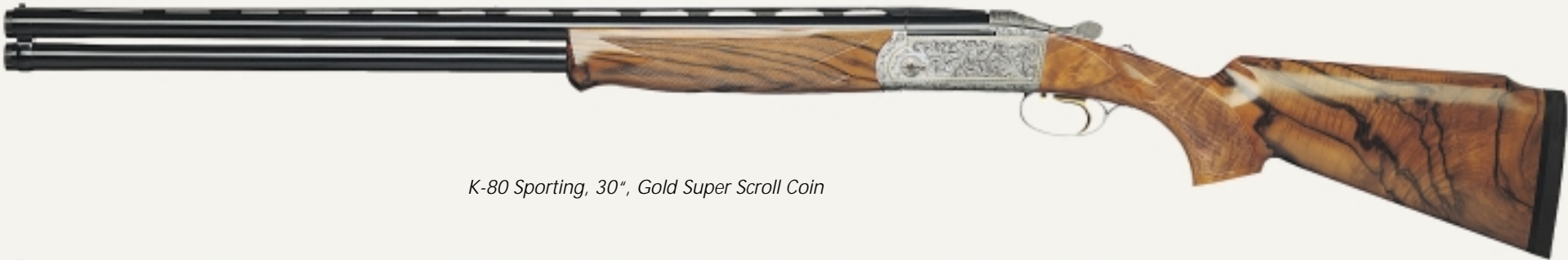
The K-80 Sporting gun is available with 28” , 30” , and 32” barrels with choke tubes and Krieghoff’s tapered flat rib. The rib is ventilated, of course, and is tapered from 12mm wide at the breech end to 8mm at the muzzle. It has a central sighting channel flanked by two raised, matted surfaces and is designed to reduce glare and keep your eye on the target.

The semi-light barrel for the sub-gauge sporting shooter is also equipped with the tapered flat rib. It comes in 30” only and is choked improved cylinder. The barrel is made with thinner walls to reduce its weight by approximately 5 ounces and will partially offset the weight of sub-gauge tubes. Unlike the skeet carrier barrel, the sporting semi-light can be shot with 12 gauge ammunition and is a great choice when a light barrel with moderate choke is called for.

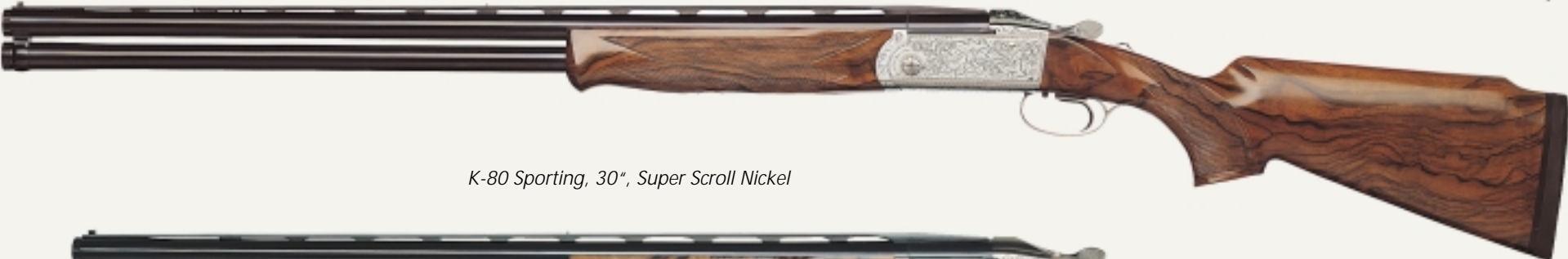
For the shooter who prefers a narrow rib, the K-80 Sporting gun is available with 28” and 30” barrels with choke tubes and the classic Krieghoff 8mm rib, long the standard rib on Model 32 and K-80 skeet guns and four barrel sets.

K-80 Sporting guns are equipped with the #3 Sporting/ International stock, a Schnabel forend, and a sporting recoil pad with a hard insert that makes for a smoother gun mount. The #3 stock was specifically designed for international skeet and sporting, but some shooters find a better stock fit with one of the other K-80 stocks available. See Page 25 for diagrams and dimensions of all K-80 stocks.

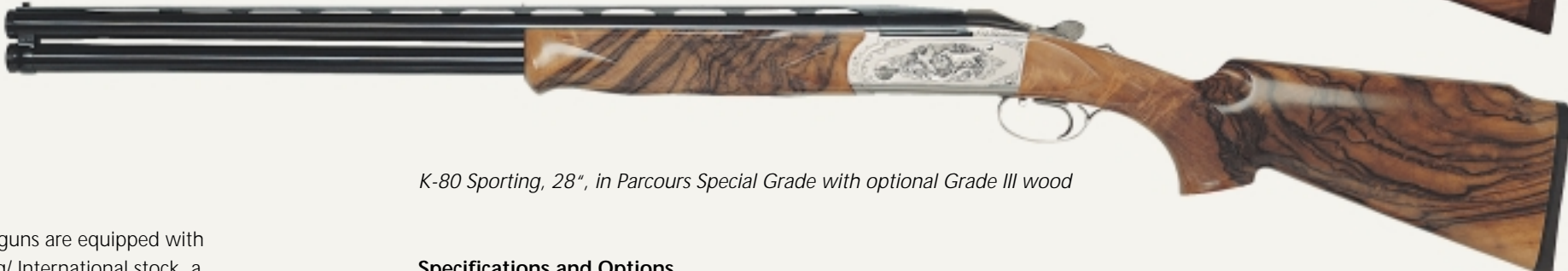
All K-80 Sporting guns are supplied with a fitted aluminum case that holds two sets of barrels.



K-80 Sporting, 30”, Gold Super Scroll Coin



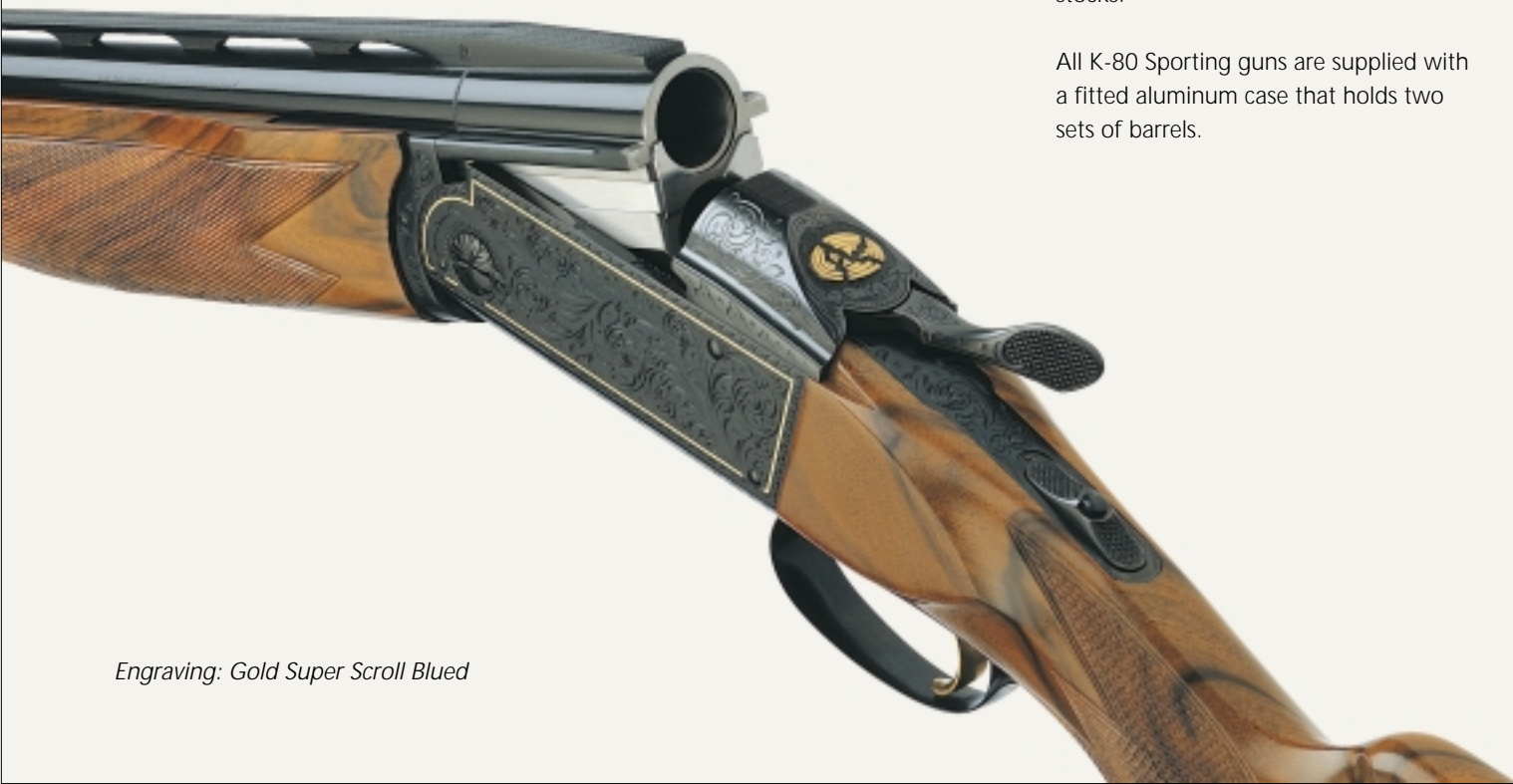
K-80 Sporting, 30”, Super Scroll Nickel



K-80 Sporting, 28”, in Parours Special Grade with optional Grade III wood

Specifications and Options

Gauge 12 Gauge; 3” chamber		
O/U	28” , CT/CT (Std:S,2xIC,M,IM), TF or 8mm rib; 32” , CT/CT (Std:S,2xIC,M,IM), TF rib only	30” , CT/CT (Std:S,2xIC,M,IM), TF or 8mm rib;
Chokes	Choke Tubes (CT) bottom and top, 5 included;	Available are Cylinder (C), Skeet (S), Improved Cylinder(IC), Modified(M), Improved Modified (IM), Full (F),and Super Full (SF).
Barrels	Rib Std: TF -Tapered flat, 12-8mm (1/2” to 5/16”)	Special order: 8mm (5/16”), very gentle taper
Sights	White pearl front bead and metal center bead	
Action	Standard Lightweight (special order only)	Case hardened, nickel plated steel with satin grey finish. Dural aluminum alloy reinforced with steel, nickel plated satin grey finish.
Trigger	Single selective mechanical trigger	Trigger pull: Approximately 3-1/2 to 4 lbs.
Safety	Top tang push button safety	Can be locked in “ off” position during competition.
Stock	Hand-checked select European walnut with satin epoxy finish. Standard: #3 Sporting Stock. For further information on stocks see page 25.	
Forearm	Standard: #VII Schnabel.	Other forearms available, see page 24.
Grade	Standard is classic K-80 scroll engraving.	For optional engraving, see pages 28-39.
Weight	Approximately 8 3/4 lbs.	Lightweight approx. 8 lbs.
Case	All K-80 sporting guns come in a fitted aluminum case holding two sets of barrels.	



Engraving: Gold Super Scroll Blued

K-80/RT

Acknowledging those shooters who prefer a removable trigger system, Krieghoff has developed the optional K-80/RT. The gun provides the same reliability and interchangeability of the classic K-80, but it features an easily removable trigger group.



Now the shooter who sometimes switches from double release to release-pull, for example, or the one who just likes to carry an extra trigger group can enjoy the full benefits of shooting a Krieghoff.

The RT's appearance is identical to the classic K-80's, but its distinguishing feature is a simple, beautifully designed trigger group that is removed from the gun by means of a small push-pin.

The RT's firing sequence – bottom barrel first or top barrel first – is determined by an internal barrel selector, and the entire mechanism is driven by powerful and virtually unbreakable coil springs.

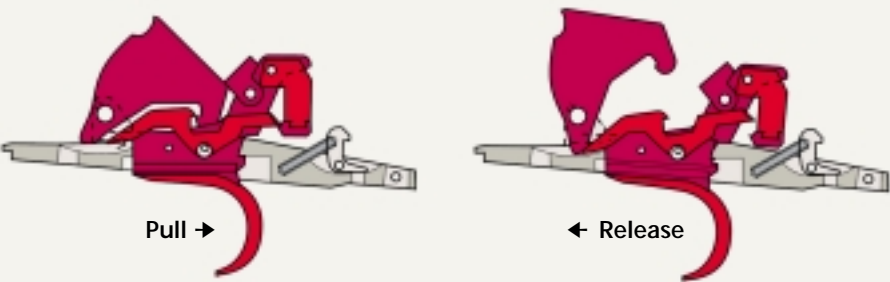
While the RT is particularly appealing to trapshooters, it is available on special order in any K-80 configuration. Its barrels are generally interchangeable with existing K-80 barrels, although, as with the classic K-80, some minimal fitting may be required. There is a slight difference in the design of the RT's top tang, however, so that K-80/RT stocks are not interchangeable with classic K-80 stocks. A similar range of interchangeable stocks, however, is available for the RT.

The K-80/RT option is available in the configurations described on the preceding pages.

Optional Release Trigger

At least ten percent, and many estimates go higher, of all competitive trap shooters in the United States use a trigger system referred to as a Release Trigger.

All K-80/RTs are available with factory release triggers, or they can be installed later by Krieghoff International. They are of course available in either single release or double release configurations.



Important

Before loading or shooting any firearm, ALWAYS familiarize yourself with how it functions. With a competition gun, you must be ABSOLUTELY CERTAIN whether it is equipped with pull or release triggers. Always OBSERVE basic firearm safety rules and READ and UNDERSTAND your instruction manual.



K-80 BARRELS

Complete List of Interchangeable K-80 Barrels

	Gauge/ Chamber	Length	Chokes	Rib
Trap				
O/U	12ga/2-3/4"	30"	IM/F	Tapered step rib, 12-8mm
	12ga/2-3/4"	30"	Choke Tubes (5)	Tapered step rib, 12-8mm
	12ga/2-3/4"	32"	IM/F	Tapered step rib, 12-8mm
	12ga/2-3/4"	32"	Choke Tubes (5)	Tapered step rib, 12-8mm
Unsgl	12ga/2-3/4"	32"	F	Tapered step rib, 12-8mm
	12ga/2-3/4"	32"	Choke Tubes (3)	Tapered step rib, 12-8mm
	12ga/2-3/4"	34"	F	Tapered step rib, 12-8mm
	12ga/2-3/4"	34"	Choke Tubes (3)	Tapered step rib, 12-8mm
Topsgl	12ga/2-3/4"	34"	F	Tapered step rib, 12-8mm
	12ga/2-3/4"	34"	Choke Tubes (3)	Tapered step rib, 12-8mm

Skeet				
O/U	12ga/3"	28"	S/S	8mm rib
	12ga/3"	28"	Choke Tubes (5)	8mm rib
	12ga/3"	28"	Choke Tubes (5)	Tapered flat rib, 12-8mm
	12ga/2-3/4"	28"	Tula ported	8mm rib
	12ga/2-3/4"	28"	Tula ported	Parallel flat rib, 12mm
	12ga/3"	28"	Heavy S/S	8mm rib *Heavy*
	Carrier-Bbl.	28"	Tube holder	8mm rib *Carrier*
	12ga/3"	30"	S/S	8mm rib
	12ga/3"	30"	Choke Tubes (5)	8mm rib
	12ga/3"	30"	Choke Tubes (5)	Tapered flat rib, 12-8mm
	20ga/3"	28"	S/S	8mm rib *Sub-gauge*
	28ga/3"	28"	S/S	8mm rib *Sub-gauge*
	.410/3"	28"	S/S	8mm rib *Sub-gauge*
Sporting				
O/U	12ga/3"	28"	Choke Tubes (5)	Tapered flat rib, 12-8mm
	12ga/3"	28"	Choke Tubes (5)	8mm rib
	12ga/3"	30"	Choke Tubes (5)	Tapered flat rib, 12-8mm
	12ga/3"	30"	Choke Tubes (5)	8mm rib
	12ga/3"	30"	IC/IC	8mm rib *Semi-Light*
	12ga/3"	32"	Choke Tubes (5)	Tapered flat rib, 12-8mm

Choke Tubes (CT) available are:

Cylinder (C), Skeet (S), Improved Cylinder (IC), Modified (M), Improved Modified (IM), Full (F), SuperFull (SF)

In the event that the barrel of your choice is not listed here, you may contact Krieghoff International for the availability of additional barrel configurations.



Optional screw-in chokes: All K-80 Barrels (except Tula choked Barrels) are available with screw-in chokes. Also available are 2" and 4" barrel extending choke tubes in full choke only.



Different Ribs available: Tapered step rib, 8 mm rib, tapered flat rib

K-80 STOCKS AND FOREARMS

K-80 and KS-5 stocks and forearms are made from specially selected European walnut, hand-checked, and have a satin epoxy finish that provides comfortable shooting in all weather conditions. The stocks feature deep pistol grips and ambidextrous palm swells and are quickly removed from the gun with a standard stock wrench for easier gun cleaning and interchangeability.

K-80 stocks and forearms are available in a variety of configurations described below. Trap stocks are fitted with deeply curved "tank tread" recoil pads, while the American skeet models have a flat pad with fine vertical ribs. Sporting and International skeet guns are equipped with recoil pads with hard plastic inserts at the heel which are specially designed for better mounting from the gun down position.

KS-5s may be supplied with either Monte Carlo 1A, Monte Carlo 1B, or optional adjustable comb trap stocks. The KS-5 Special is supplied with the adjustable comb trap stock as standard equipment. All KS-5 and KS-5 Special stocks are fitted with the same curved trap pad as the K-80.

Standard Forearm , Trap

III
2" x1 7/8" x10 1/4"

Standard Forearm, Sporting

VII, Schnabel
2" x1 3/4" x10 1/4"

Optional Forearms, Trap

I
2" x1 7/8" x10 1/4"

V
2 1/8" x2 1/4" x10 1/4"

Standard Forearm, Skeet



Optional Forearms, Skeet and Sporting



The Krieghoff adjustable comb trap stock has a vertical range from 1 1/4" to 1 5/8". The comb can also be offset up to 1/4" to the right or left. The comb's height adjustment is maintained by two screws which rest on steel plates inletted into the stock. This design reduces pressure on the clamp screws and assures that the adjustment does not change during shooting. Krieghoff International can also retrofit this adjustable stock system to existing Krieghoff stocks.

While the various stock and forearm configurations described here will suit a vast majority of shooters, Krieghoff International also offers a custom stock-making service. Our talented craftsmen can shape an exquisite stock and forearm to your own dimensions from a selected walnut blank and may finish it off with a fine checkering pattern of your choice.



K-80 and KS-5 stocks are made to a tolerance of ± 1/16" from the published dimensions. Please note that variations in wood's grain and density will also affect the overall weight of any gun.

#1 Trap MC

Length of Pull 14 3/8"
A: 1 3/8" x1 3/8" x1 7/8"
B: 1 1/2" x1 1/2" x2"

#3 International Skeet/Sporting

Length of Pull 14 3/8"
1 5/8" x2 1/4" x2 3/4"

#4 Trap/Skeet straight

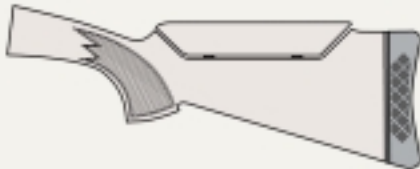
Length of Pull 14 3/8"
A: 1 3/8" x1 3/8"
B: 1 1/2" x1 1/2"

#5 American Skeet

Length of Pull 14 1/8"
1 3/8" x2 1/4"

#6 Adjustable Comb Stock, Trap MC

Length of Pull 14 3/8"
Range 1 1/4" - 1 5/8"



Ambidextrous palm swells and Adjustable Comb Monte Carlo stocks. Krieghoff can also custom retrofit other K-80 stocks with the Krieghoff Adjustable Comb system. Please inquire for details.



K-80 Top Latch featuring an eagle in deep relief engraving inlaid in 24 carat gold

A TRADITION OF ART



The history of firearms engraving is as old as the history of firearms, for it seems that since the first engraver saw the first unadorned expanse of gun steel, the urge to embellish it has been irresistible.

For some the addition of engraving is a simple finishing touch, the understated complement to a fine piece of equipment. For others it may be the most elaborate

custom design, an elegant form of personal expression. In either case, the engraving must be a direct reflection of the gun's inherent quality.

The K-80 engraving patterns reflect the rich tradition of the gunmaker's art and are widely recognized in the world of shotgunning – the Bavaria, the Danube, the Gold Target, and, of course, the Crown Grade. They are joined now by several variations on the theme of fine quality, a host of mid-grade guns shown together here for the first time – the Parours Special, the Gold Super Scroll, and the Bavaria/Suhl.

In addition, Krieghoff's factory engravers offer a wealth of talent and nearly unlimited range of engraving styles – from deep relief to delicate scroll, from game scenes with gold inlays to highly detailed Bulino. So whether you want to set your gun apart, to dress it up a bit, Krieghoff has the engraver and the style to suit your needs.

STANDARD ENGRAVING PATTERNS



Standard



Super Scroll Blued



Super Scroll Nickel



Gold Super Scroll Coin



Gold Super Scroll Blued



K-80 Skeet Special in Exhibition Grade featuring Roman scenes with 24 carat gold line work.

STANDARD ENGRAVING PATTERNS



Parcours Grade



Parcours Special

Parcours Special



Parcours Special



Parcours Special

STANDARD ENGRAVING PATTERNS



Bavaria Grade



Bavaria Suhl



Custom Gold San Remo, deep engraving featuring 24 carat gold inlays with silver accents.

Danube Grade



Gold Bavaria Blued



STANDARD ENGRAVING PATTERNS



Gold Target Grade



Custom Exhibition Grade in deep relief engraving and multicolor gold inlays. An example of a "Very Best" Gun by Krieghoff.



Crown Grade



Super Scroll, color case hardened



CUSTOM ENGRAVINGS



Custom Grade in Bulino style engraving featuring gold inlays

Custom Grade with Bulino engraving and gold inlays.



Custom Grade featuring Western scenes in gold.



Exhibition Grade featuring Roman scenes with gold line work in 24 carat gold. Another example of a "Very Best" Gun by Krieghoff



CUSTOM ENGRAVINGS



Custom Grade by Reich featuring fine scroll and an elegant floral pattern in 24 carat gold.



Custom Gold San Remo Grade with gold and silver inlays and coin finish.



Custom Grade featuring a modern artistic interpretation. Color case hardened.



Super Exhibition Grade by Reich, also shown on cover. Extra deep relief engraving in Renaissance style with 24 carat gold work and coin finish. A "Very Best" Gun commissioned by Krieghoff especially for this catalogue.



Exhibition Grade featuring Roman scenes in gold. Very exquisite work.



Custom Grade in Art Deco style with deep engraving, 24 carat gold line work, and coin finish.



KS-5 AND KS-5 SPECIAL
..AN AFFORDABLE SINGLE BARREL TRAP GUN WORTHY OF THE NAME KRIEGHOFF...



KS-5



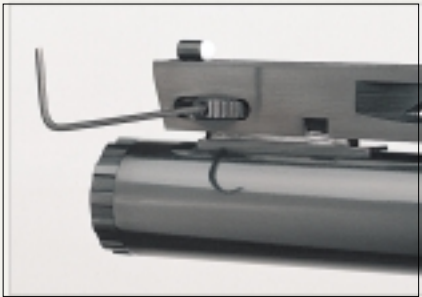
KS-5 Special, shown with optional wood upgrade

The objective was to produce an affordable single barrel trap gun worthy of the name Krieghoff. The guns are the KS-5 and the KS-5 Special. Innovative design and ultra-modern manufacturing techniques have allowed Krieghoff to incorporate some of the most desirable K-80 features into a solid, dependable gun.

Controlled point-of-impact was a primary concern in designing the KS-5 and the KS-5 Special. Both guns feature a free-floating barrel which expands lengthwise when it gets hot. No matter how much you shoot, your point-of-impact is not affected by increasing heat.



The rib and barrel of the KS-5 are connected at the muzzle by an interchangeable front barrel hanger similar to those used on the bottom barrel of a K-80 over-and-under. KS-5s are regulated at the factory to shoot a slightly high 60%/40% pattern at 35 yards, but by changing to one of six different hangers, you can vary your patterns from 50%/50% to as high as 70%/30%.



The KS-5 Special, on the other hand, is equipped with a unique adjustable rib which allows you to change point-of-impact even more quickly and conveniently. The gun is calibrated at the factory to achieve a 65%/35% pattern, but by altering the height of the rib, you can vary the pattern from just below 50%/50% to nearly 90%/10%. The adjustable rib is free-floating and locked in place at both the muzzle and breech ends by two set screws. When the screws are loosened, the rib can be moved up or down by rotating a small knurled nut located below the front bead. As the rib is raised or lowered, it rotates on a short radius around a cam located just in front of the monoblock. When the desired rib height is reached, both set screws are tightened; the adjustable stock, standard on the KS-5 Special, is set for the preferred sight picture; and the gun is ready to go.

The KS-5 and KS-5 Special both have ventilated tapered step ribs for quick target pick-up with reduced heat distortion.



Barrels are 32" or 34" with fixed full choke or choke tubes. The KS-5 is available with either a Monte Carlo or an optional adjustable comb stock. The KS-5 Special is fit with an adjustable comb stock as standard equipment. The trigger pulls on both the KS-5 and KS-5 Special are easily adjustable for both weight and sear engagement. Release triggers are also available.

The Action

The KS-5 and KS-5 Special have few moving parts in a rugged, case-hardened steel receiver. The action is simple but provides a durability and consistency that is remarkable in an economically priced trap gun. The KS-5 receiver is engraved with the KS-5 logo. The KS-5 Special is embellished with a tasteful scroll pattern and is further distinguished by a fluted profile at the breech and opening lever.

Point-Of-Impact

POI on the KS-5 is adjusted by changing barrel hangers. The KS-5 Special features both a fully adjustable rib and an adjustable comb stock for changing point-of-impact.

The Trigger

The KS-5 and KS-5 Special trigger is fully adjustable for weight of pull and for movement, or sear engagement. Factory specifications call for a trigger pull of between 3 and 3 3/4 pounds with minimal trigger movement. Using the special trigger wrench provided with the gun, you can adjust the trigger within a range preset at the factory to suit your own shooting style. Factory release triggers are available.

The Chokes

The KS-5s and KS-5 Special are available with either a fixed full choke or with optional choke tubes. Modified, improved modified, and full choke tubes are standard. Improved cylinder or super-full are available on request.

Cases

All KS-5s and KS-5 Specials come in a fitted aluminum case.

Specifications and Options

Gauge: 12 Gauge; 2-3/4" chamber

Barrels	Fixed choked:	32" F; 34" F
	Choke tubed:	32" CT (M,IM,F); 34" CT (M, IM, F)
	Rib KS-5:	12-8mm (1/2" to 5/16") tapered step
	KS-5 Special:	Same as KS-5, but Fully Adjustable

Sights White pearl front sight and metal center bead

Action Case hardened, nickel plated steel with satin grey finish.

Trigger Adjustable for weight of pull, range 3 - 3-3/4 lbs
Preset by factory at approximately 3-1/4 lbs.
Optional Release Trigger available

Stock Hand-checked select European walnut with satin epoxy finish.
Standard stocks are: #1A, 1B Monte Carlo (MC)
Option: Monte Carlo with Adjustable Comb (Standard on KS-5 Special)
Dimensions are the same as for K-80 Monte Carlo stock dimensions.
See page 25.

Grade	KS-5:	Standard – KS-5 logo engraving
	KS-5 Special:	Standard – Light scroll engraving
	Engraved guns:	Special order only

Weight KS-5, KS-5 Special: Approximately 8-1/2 to 8-3/4 lbs.

Case All KS-5s come in a fitted aluminum case.



KS-5 Special, shown with optional wood upgrade

ACCESSORIES

Custom engraved K-80 Top Latches and Trigger Guards featuring 24 carat gold inlays. May be ordered as options on new guns or added later. They make great gifts.



All-cotton T-shirts featuring a variety of Krieghoff- related graphic designs and sporting clay cartoons are available in a host of colors and all popular sizes.



Krieghoff Shell Bags are available in green, maroon, and black. Made from durable nylon twill, they are embroidered with the Krieghoff International name and logo and feature two accessory pockets and a convenient shoulder strap.



Different color and style hats embroidered with "K-80 Krieghoff" or "KS-5 Krieghoff" available. All buyers of a new Krieghoff shotgun will receive a free hat when they return the warranty registration card to Krieghoff International.

Krieghoff posters and stickers available upon request.



Custom fitted aluminum gun cases are available to hold everything from one-barreled to multi-barreled K-80s including skeet guns with tubes. Same style cases customized for KS-5 and KS-5 Special are also available.

Krieghoff International offers a full range of gun care products including Gun Pro spray oil; Gun Glide grease; Long Time protective coating for foul weather and long term storage; and Walnut Oil for the care of oil-finished stocks.

Short-sleeved Krieghoff sport shirts embroidered with the Krieghoff International name and logo are available in a variety of colors and all popular sizes.





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Price: \$ 10.00

In keeping with Krieghoff's enduring policy of constantly improving our products, we reserve the right to make any changes in design, materials, or specifications that will result in a better Krieghoff product for you.

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